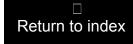
ROUGH TERRAIN CRANE

TR-160M

JAPANESE SPECIFICATIONS

OUTLINE	SPEC. NO.
4-section Boom, 1-staged Jib	TR-160M-2-00101

Control No. JA-01



TR-160M

CRANE SPECIFICATIONS

ΡΔΝΕ ΓΔΡΔΟΙΤΥ

CNANE	CAPAC	-I I Y		
7.4m	Boom	16,000kg	at 3.0m	(6 part-line)
12.3m	Boom	11,000kg	at 4.0m	(4 part-line)
17.2m	Boom	7,500kg	at 4.5m	(4 part-line)
22.1m	Boom	5,000kg	at 5.5m	(4 part-line)
6.3m	Jib	2,000kg	at 73°	(1 part-line)
Single 1	to p .	2,500kg		(1 part-line)
BAAVI	1000	11010117		

MAX. LIFTING HEIGHT

22.5m Boom Jib 28 5m

MAX. WORKING RADIUS

Boom : 20.0m 27.1m

BOOM LENGTH

7.4m - 22.1m

BOOM EXTENSION

14.7m

BOOM EXTENSION SPEED

14.7m / 65s

JIB LENGTH

6.3m

MAIN WINCH SINGLE LINE SPEED

High range: Low range:

76m/min

(4th layer) (4th layer)

36m/min MAIN WINCH HOOK SPEED

12.7m/min High range: (6 part-line) Low range: 6.0m/min (6 part-line)

AUXILIARY WINCH SINGLE LINE SPEED

High range: Low range:

77m/min 37m/min

(2nd layer) (2nd layer)

AUXILIARY WINCH HOOK SPEED

High range:

(1 part-line) 77m/min Low range: 37m/min (1 part-line)

BOOM ELEVATION ANGLE

 $-2^{\circ} - 80^{\circ}$

BOOM ELEVATION SPEED

 $-2^{\circ} - 80^{\circ} / 375$

SWING ANGLE

360° continue

SWING SPEED

2.7 rpm

WIRE ROPE

Main Winch

14mm × 125m (Diameter×Length) 7×7+6×WS(31) Calss B ordinary · Z twist

Spin-resistant wire rope

Breaking strength 15.5t

Auxiliary Winch

14mm × 65m (Diameter×Length)

7×7+6×WS(31) Class B ordinary · Z twist

Spin-resistant wire rope

Breaking strength 15.5t

4-section hydraulically telescoping boom of box construction.

(stage 2: sequential; stages 3, 4: synchronized)

BOOM EXTENSION

2 double-acting hydraulic cylinder 1 wire rope type telescoping device

Stored within boom Dual offset (0°, 30°) type.

SINGLE TOP

Single sheave. Mounted to main boom head for single line work.

HOIST

Hydraulic motor driven planetary gear reducer

With free-fall device.

Automatic brake (with foot brake for free-fall device)

2 single winches

BOOM ELEVATION

1 double-acting hydraulic cylinders

Hydraulic motor driven planetary gear reducer

Swing bearing

Swing free/lock changeover type

Hand brake

OUTRIGGERS

Fully hydraulic X-type (floats mounted integrally) Slides and jacks each provided with independent operation

Full extended width

5.4m 4.4m

Middle extended width Minimum extended width 3.3m

MAX. OUTRIGGER LOAD

16.8t

HYDRAULIC PUMPS

Variable piston pump and gear pump

HYDRAULIC OIL TANK CAPACITY

289 liters

SAFETY DEVICES

Automatic moment limiter (AML)

With working range limiting function

Over-winding cutout

Working area control device

Level gauge

Hook safety latch

Winch drum lock

Hydraulic safety valve Telescopic counterbalance valve

Elevation counterbalance valve

Jack pilot check valve

Swing lock

EQUIPMENTS

Crane cab heater (with defroster)

Hydraulic oil temperature indication lamp

Oil cooler

Winch drum rotation indicator Operation pedals for elevating/telescoping

Radio

CARRIER SPECIFICATIONS

ENGINE

Model MITSUBISHI 6D31

4-cycle, 6-cylinder, direct-injection, water-cooled

diesel engine (with turbo charger) 4,948cc

Piston displacement Max. output

155PS at 2,800rpm

Max. torque

42.0kg m at 1,800rpm

TOROUE CONVERTER

3-element, 1-stage unit (with automatic lock-up mechanism)

TRANSMISSION

Power shift type (wet multi-plate clutch)

3 forward and 1 reverse speeds

REDUCER

Axle dual-ratio reduction

DRIVE

2-wheel drive (4×2) / 4-wheel drive (4×4) selection

FRONT AXLE

Full floating type

REAR AXLE

Full floating type (with no-spin differential)

SUSPENSION

Front Parallel leaf spring type

Parallel leaf spring type Rear

STEERING

Fully hydraulic power steering

With reverse steering correction mechanism

BRAKE SYSTEM

Service Brake

Hydro-pneumatic brake

Disk brake

Parking Brake

Mechanically operated, internal expanding duo-servo shoe type acting on drum at transmission case rear.

Auxiliary Brake

Electro-pneumatic operated exhaust brake.

Auxiliary braking device for operations

FRAME

Welded box-shaped structure

ELECTRIC SYSTEM

24 V DC. 2 batteries of 12V (120Ah)

FUEL TANK CAPACITY

200 liters

TIRES

Front 12.00R24☆☆☆(OR)

12.00R24公公(OR) Rear

CAB

One-man type

With sun visor and trim

Rubber mounted type

Fully adjustable seat (with headrest and seat belt)

Adjustable handle (tilt, telescoping)

Roof windshield lock warning

SAFETY DEVICES

Emergency steering device Spring lock device Rear wheel steering lock device Engine over-run alarm Overshift prevention device Parking brake alarm

GENERAL DATA

DIMENSIONS

Overall length 9,410mm 2,350mm Overall width Overall height 3,320mm Wheel base 2,900mm Tread Front 1,980mm 1.980mm Rear

WEIGHTS

Gross vehicle weight 17,795kg Total Front 8,900kg Rear 8,895kg

PERFORMANCE

Min. turning radius

Max. traveling speed 48km/h Gradeability (tan θ) 0.6

4.3m (4-wheel steering)

7.0m (2-wheel steering)

TOTAL RATED LOADS

(1) With outriggers set (360°) (i)

Unit:ton

	Outriggers fully extended (5.4 m)								
A	7.4m	12. 3m	17. 2m	22. 1m	CD	6.3 m	JIB		
B (m)]	12.011	11. 211	<i>22.</i> 1m	E(°)	0 °	30°		
2. 5	16.0	11.0	7. 5		80	2. 0	1. 2		
3. 0	16. 0	11.0	7. 5		75	2. 0	1.2		
3. 5	14. 0	11. 0	7. 5	5. 0	73	2. 0	1. 15		
4. 0	12.5	11.0	7.5	5. 0	70	1. 75	1. 1		
4.5	11.3	10, 2	7. 5	5. 0	65	1. 45	1. 05		
5. 0	10. 4	9. 4	7. 0	5. 0	60	1. 2	1. 0		
5. 5	9. 6	8.8	6. 6	5. 0	55	1. 05	0. 95		
6.0		8. 2	6. 2	4. 7	50	0. 95	0. 85		
7. 0		6. 75	5. 5	4. 15	45	0. 85	0. 8		
8.0		5. 3	4.9	3. 65	40	0.8	0. 75		
9.0		4, 25	4.4	3. 3	35	0.75	0. 7		
10.0		3. 5	3. 75	2. 95	30	0.7	0. 65		
11.0			3. 2	2. 7	25	0.6			
12. 0			2.7	2. 5	20	0, 55			
13. 0	·		2. 3	2. 3	15	0.5			
14.0			2. 0	2. 05	10	0. 45			
15. 0			1.7	1.8	5	0. 45			
16. 0				1.6	A = Boom l	-			
17. 0				1.4	B = Workin C = Jib len	_			
18, 0				1. 2	D = Jib offs				
19. 0				1. 05	E = Boom a	ngle			
20.0				0. 95					

Unit:ton

Outriggers middle extended (4.4 m)								
ļ	,	Outrigg	ers mid	die exte	K	1.4m)		
A	7.4m	12.3m	17.2m	22.1m	CD	6.3 m	JIB	
B (m)	7.411	12. 311	11.211	22, 1111	E(°)	0°	30°	
2, 5	16. 0	11.0	7.5		80	2. 0	1.2	
3. 0	16. 0	11. 0	7.5		75	2. 0	1. 2	
3. 5	14. 0	11.0	7.5	5. 0	73	2. 0	1. 15	
4.0	12.5	11.0	7.5	5. 0	70	1. 75	1. 1	
4. 5	11.3	10. 2	7.5	5. 0	65	1. 45	1.05	
5. 0	9. 4	9. 1	7.0	5. 0	60	1. 2	1. 0	
5. 5	8. 0	7. 75	6. 6	5. 0	55	1. 05	0. 95	
6. 0	-	6. 6	6. 2	4.7	50	0. 95	0. 85	
7. 0		4. 95	5. 2	4. 15	45	0. 75	0.7	
8. 0		3. 85	4. 15	3. 65	40	0.6	0. 55	
9. 0		3. 05	3, 35	3. 3	35	0.5	0. 45	
10. 0		2. 5	2. 75	2. 85	30	0.4	0. 35	
11. 0			2. 25	2. 4	25	0. 3		
12. 0			1. 9	2. 0	A = Boom	length	·	
13. 0			1.6	1.7	B = Working radius C = Jib length D = Jib offset E = Boom angle			
14. 0			1. 35	1. 45				
15, 0			1. 15	1. 25				
16. 0				1. 05				
17. 0				0. 9				
18. 0				0. 75				
19. 0				0. 65				

0.55

20.0

Unit:ton

	Outriggers minimum extended (3.3 m)								
	Out	triggers	minimu	m exter	ided (3.3m)			
A	7.4m	12.3m	17. 2m	22. 1m	CD	6.3 m	JIB		
B (m)					E (°.)	0°	30^		
2. 5	16.0	11.0	7. 5		- 80	2. 0	1. 2		
3. 0	14.0	11.0	7. 5		75	2. 0	1.2		
3. 5	11.2	10.5	7. 5	5. 0	73	2.0	1, 15		
4.0	8.8	8. 5	7. 5	5. 0	70	1. 75	1.1		
4.5	7. 2	6. 9	7. 0	5. 0	65	1. 45	1. 05		
5. 0	6. 0	5. 7	5. 9	5. 0	60	1. 05	0. 9		
5. 5	5. 1	4.8	5. 05	5. 0	55	0. 7	0. 65		
6. 0		4. 15	4. 35	4.5	. 50	0.5	0. 45		
7. 0		3. 1	3, 35	3. 45	45	0. 35	0. 3		
8. 0		2, 35	2. 65	2, 75	A = Boom	length			
9. 0		1. 85	2. 15	2. 2	B = Work		5		
10.0		1.4	1.7	1. 75	C = Jib le D = Jib of	_			
11.0			1. 35	1. 45	E .= Boom	angle			
12. 0			1. 1	1. 15	4				
13. 0			0. 85	0. 95	-	-			
14.0			0. 65	0.8					
15, 0				0. 65					
16. 0				0.5	ı				

NOTES:

- 1. The total rated loads shown are for the case when the outriggers are set horizontally on firm ground. The values above the bold lines are based on the crane strength while those below are based on the crane stability.
- 2. The weights of slings and hooks (main winch hook: 150kg, auxiliary winch hook: 60kg) are included in the total rated loads shown.
- 3. The total rated load is based on the actual working radius including the deflection of the boom.
- 4. The chart below shows the standard number of part lines for each boom length. The load per line should not exceed 2.75t for the main winch and 2.5t for the auxiliary winch.

	A	7.4m	12. 3m	17. 2m	22. 1m	J
ĺ	H	6	4	4	4	. 1

A = Boom length H = No. of part-line J = Jib / Single top

- 5. As a rule, free-fall operation should be performed only when lowering the hook alone. If a hoisted load must be lowered by free-fall operation, the load must be kept below 1/5th of the total rated load and sudden braking operations must be avoided.
- 6. The total rated load for the single top shall be the value obtained by subtracting 110kg from the total rated load of the boom and must not exceed 2.5t.

(2) Without outriggers

Unit:ton

В		Stationary						Creep (travelling at 1.6km/h or less)				
-	7. 4r	n BOOM	12. 3r	n BOOM	17. 21	n BOOM	7.4r	n BOOM	12. 3r	n BOOM	17. 2r	n BOOM
(m)	F	G	F	G	F	G	F	G	F	G	F	G
3. 0	8. 0	5. 0	6. 5	4. 5	4.8	3. 0	6. 5	4. 2	5. 0	3. 4	3.8	2, 3
3. 5	7. 3	4. 1	6. 5	3. 7	4.8	3. 0	5. 7	3. 5	5. 0	3. 1	3.8	2. 3
4. 0	6. 5	3. 5	5. 9	3. 1	4.8	3. 0	5. 0	2. 95	4. 55	2.6	3.8	2.3
4.5	5. 7	3. 0	5. 3	2.6	4.8	2. 7	4.4	2. 5	4. 1	2. 15	3.8	2.3
5. 0	4. 9	2, 45	4.7	2. 1	4. 8	2. 4	3. 9	2. 0	3. 7	1. 75	3. 8	1. 95
5.5	4. 1	2. 0	4. 1	1.7	4.2	2. 0	3. 5	1. 65	3. 3	1.4	3. 4	1.65
6.0			3.5	1.4	3. 65	1. 65			2. 9	J. 15	3. 1	1, 35
7.0			2. 6	0.85	2.8	1. 1			2. 2	0.7	2, 35	0.9
8.0			1. 95	0.5	2. 2	0.7			1.65		1.85	0, 55
9. 0			1. 45		1.7	0.4			1.2		1. 45	
10.0			1.05		1.3				0.85		1.1	
11.0					1. 0						0.8	
12. 0	•				0.75						0.6	
13. 0					0.5						0.4	

B = Working radius F = Front G = 360°

NOTES:

- The total rated loads shown are for the case when the crane is set horizontally on firm ground. The values above the bold lines are based on the crane strength while those below are based on the crane stability. The foundation, working conditions, etc. should be taken into consideration adequately when using the crane for actual work. (Tire air pressure: 9.00kg/cm²).
- 2. The weights of the slings and hooks (main winch hook: 150kg, auxiliary winch hook: 60kg) are included in the total rated loads shown.
- 3. The total rated loads are based on the actual working radii into which are included the deflection of the boom and the
- 4. The chart below shows the standard number of part lines for each boom length. The load per line should not exceed 2.75t (for the main winch).

A	7.4 m	12. 3m	17. 2m
Н	6	4	4

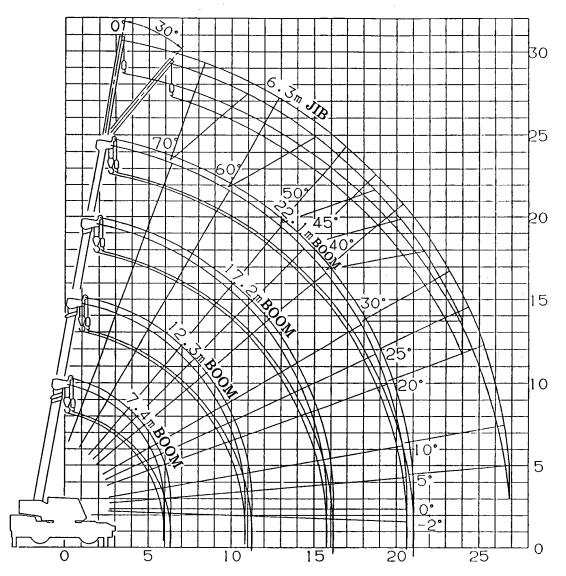
A = Boom length H = No. of part-line

- 5. The total rated load for the single top shall be the value obtained by subtracting 80kg from the total rated load of the boom and must not exceed 2.5t.
- 6. Free-fall operations should not be performed without outriggers.
- 7. Booms over 22.1m in length and jibs should not be used without outriggers.
- 8. "Over front" crane operations should be performed with the boom being inside a 2° area (1° each to the left and right) over front of the carrier.



- 9. The "Drive, Speed Selection" switch should be set to "4-wheel Lo" for creeping while hoisting a load.
- 10. When creeping while hoisting a load, the swing brake should be applied, the load should be kept as close to the ground as possible but not touching the ground and the speed should be kept at 1.6km/h or less. In particular, any abrupt steering, starting or braking must be avoided.
- 11. Crane operations should not be performed when creeping while hoisting a load.

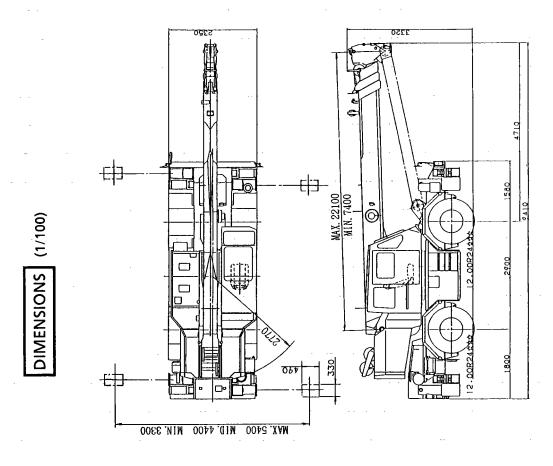
WORKING RADIUS - LIFTING HEIGHT

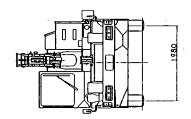


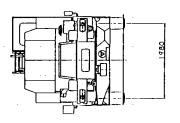
WORKING RADIUS (m)

NOTES:

- 1. The deflection of the boom is not incorporated in the figure above.
- 2. The figure above is for the case when the outriggers are fully extended (360°).









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